

## ABSTRACT OF THE DISCLOSURE

Graphics for heat sealing attachment to fabrics and hard surfaces are made by flooding a release paper with screenprinting ink and then covering the ink with a thermally responsive adhesive after which the ink and adhesive are kiss-cut  
5 in reverse to the release paper preferably by a laser cutter whose power is set to singe the cut at the adhesive to highlight the indicia and facilitate weeding; the ink flooding may be arranged in multiple congruent patches spaced from the edges of the release paper so that upon cutting the paper into sub-sheets, uniform margins are provided about each patch, and the indicia may be accurately positioned in each  
10 patch.